



# LIQUID DRAINER

## GENERAL FEATURES

## **Working Principle**

SA-50 is used for liquid draining in gas or air lines and maintain efficiency of the system. When the system starts up, water and air enter inside of the drainer together. As the water level rises, the ball ‰at cracks the valve to drain liquid at the same rate that it reaches the trap. Changes in the rate of ‰w to the trap adjust the ‰at level and the degree of opening of the valve.

#### Installation

SA-50 can be installed horizontally with the pipeline. The pipeline should be constructed with a grade in order to maintain the fluid to flow into the liquid drainer constantly without any difficulty. If a large amount of condensate occurs, the air may stuck in the body of the liquid drainer. In order to prevent air stucks a balance pipe can be connected with the drainer, so condensate can www into the drainer easily.

## Connections:

Flanged and Threaded

#### **Connection Type:**

Horizontal

#### **Dimensions:**

DN25 (1") - DN50 (2")

## **Max. Operating Pressure:**

16 bar

#### **Max. Operating Temp:**

250 °C

### **Applications:**

- Compressors
- Heat Exchangers
- Heating Batteries
- Air Tanks
- Air Seperators
- Air Pockets
- Air Collectors
- Drying Cylinders









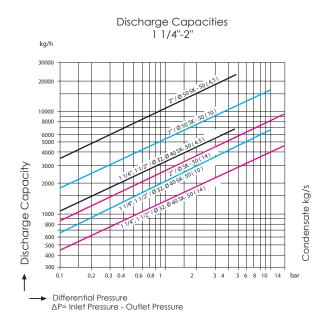


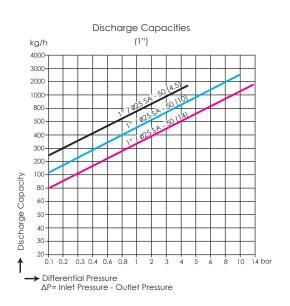




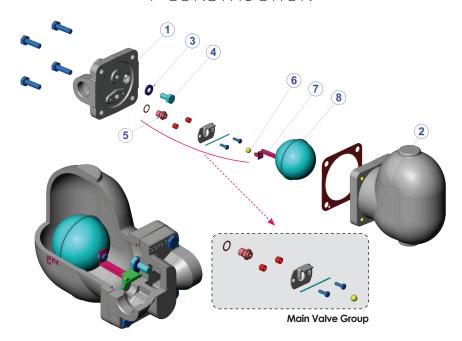








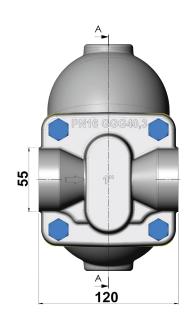
## 1" CONSTRUCTION

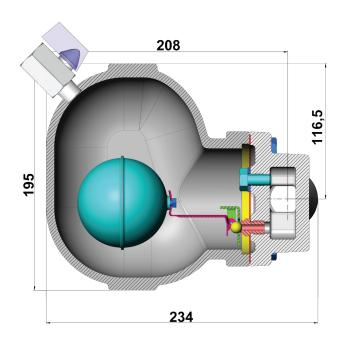


|    | 1" PART LIST                         |                       |  |  |  |  |  |
|----|--------------------------------------|-----------------------|--|--|--|--|--|
| NO | PART NAME MATERIAL                   |                       |  |  |  |  |  |
| 1  | Cover Ductile Iron GGG 40.3          |                       |  |  |  |  |  |
| 2  | Body Ductile Iron GGG 40.3           |                       |  |  |  |  |  |
| 3  | Gasket                               | Graphite              |  |  |  |  |  |
| 4  | Bolt Stainless Steel                 |                       |  |  |  |  |  |
| 5  | Balancing Plug                       | Carbon Steel St. 37.2 |  |  |  |  |  |
| 6  | On-Off Ball Carbon Steel St. 37.2    |                       |  |  |  |  |  |
| 7  | Float Lever Stainless Steel AISI 304 |                       |  |  |  |  |  |
| 8  | Float Stainless Steel AISI 440C      |                       |  |  |  |  |  |

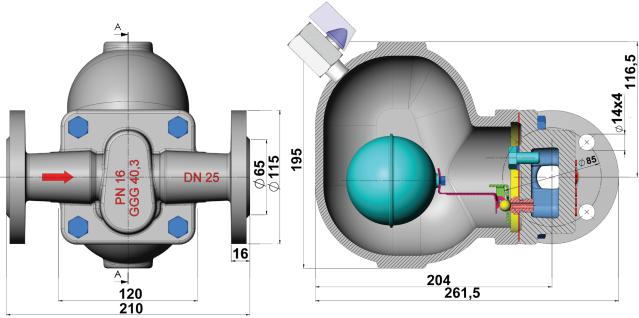
## 1" DIMENSIONS

SA-50 1" Threaded



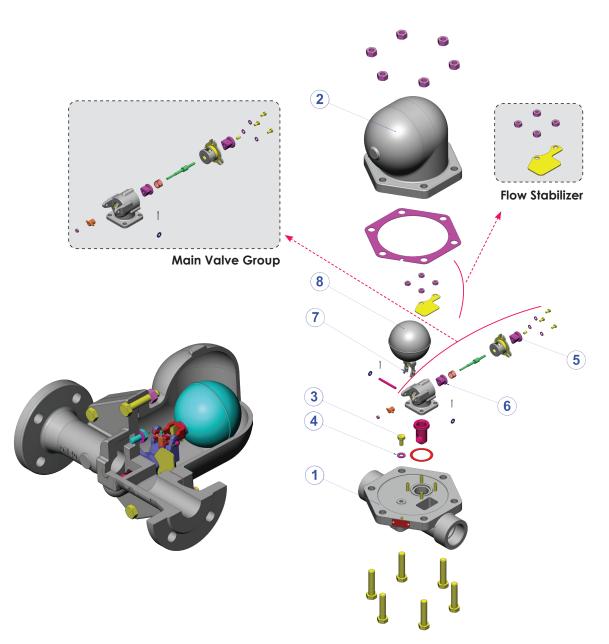


# SA-50 DN25 Flanged



All the dimensions in the table are given in "mm". Subject to technical alterations and deviations resulting from the manufacturing process without giving any notification.

11/4" - 2" CONSTRUCTION

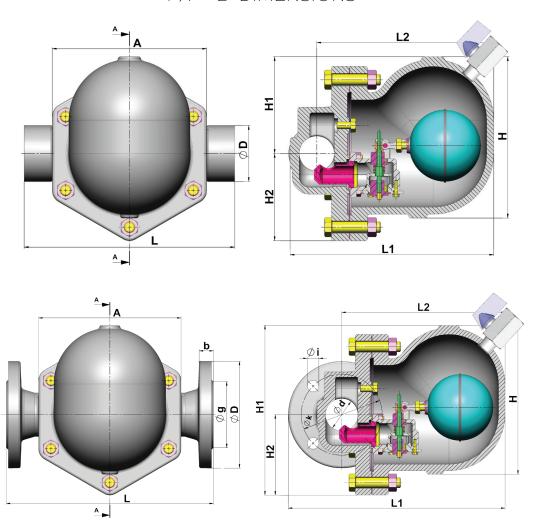


|    | 1 1/4" - 2" PART LIST                  |                          |  |  |  |  |  |
|----|--|--------------------------|--|--|--|--|--|
| NO | D PART NAME MATERIAL                   |                          |  |  |  |  |  |
| 1  | Cover Ductile Iron GGG 40.3            |                          |  |  |  |  |  |
| 2  | Body Ductile Iron GGG 40.3             |                          |  |  |  |  |  |
| 3  | Bolt                                   | Stainless Steel          |  |  |  |  |  |
| 4  | Gasket                                 | Stainless Steel          |  |  |  |  |  |
| 5  | Float Seat                             | Stainless Steel AISI 304 |  |  |  |  |  |
| 6  | Main Valve (Ball)                      | Stainless Steel          |  |  |  |  |  |
| 7  | 7 Float Lever Stainless Steel AISI 304 |                          |  |  |  |  |  |
| 8  | Float Stainless Steel AISI 440C        |                          |  |  |  |  |  |

All the dimensions in the table are given in "mm".

Subject to technical alterations and deviations resulting from the manufacturing process without giving any notification.

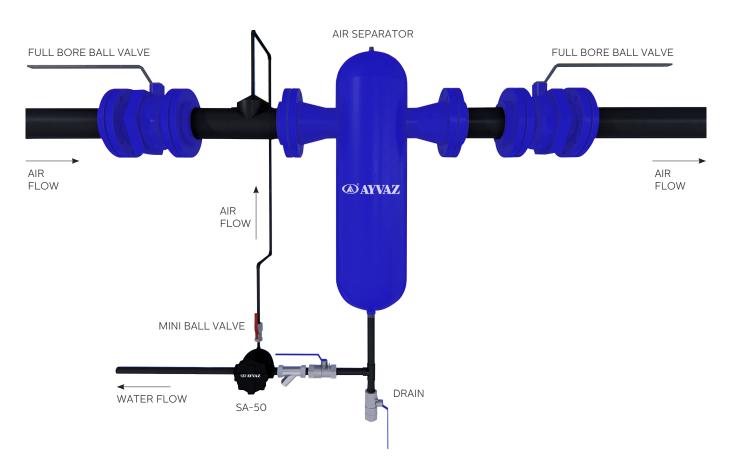
11/4" - 2" DIMENSIONS



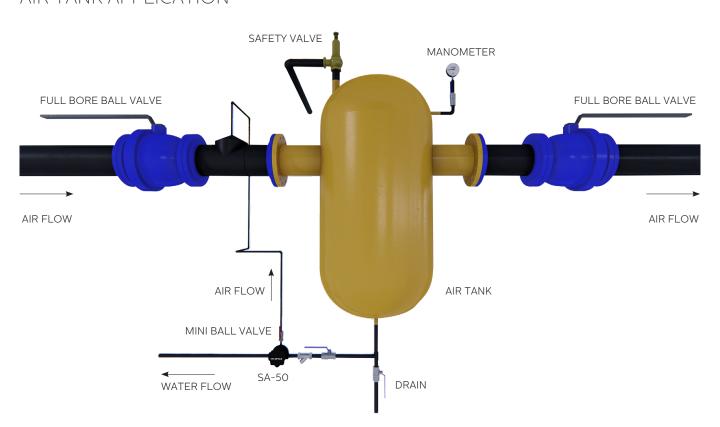
| DIMENSIONS |            |            |            |           |              |           |         |            |           |            |            |           |
|------------|------------|------------|------------|-----------|--------------|-----------|---------|------------|-----------|------------|------------|-----------|
|            | FLANGED    |            |            |           |              |           |         |            |           |            |            |           |
| Size       | ØD<br>(mm) | Øk<br>(mm) | Øg<br>(mm) | b<br>(mm) | Øixn<br>(mm) | A<br>(mm) | H1 (mm) | H2<br>(mm) | H<br>(mm) | L1<br>(mm) | L2<br>(mm) | L<br>(mm) |
| DN 32      | 140        | 100        | 78         | 20        | 18x4         | 190       | 237.5   | 107.5      | 207       | 277        | 245        | 320       |
| DN 40      | 150        | 110        | 88         | 20        | 18x4         | 190       | 237.5   | 107.5      | 207       | 277        | 245        | 320       |
| DN 50      | 160        | 125        | 102        | 22        | 18x4         | 220       | 262     | 124        | 230       | 290        | 252        | 320       |

| Size  | THREADED |        |        |         |        |         |         |        |  |  |  |
|-------|----------|--------|--------|---------|--------|---------|---------|--------|--|--|--|
|       | ØD (mm)  | A (mm) | H1 mm) | H2 (mm) | H (mm) | L1 (mm) | L2 (mm) | L (mm) |  |  |  |
| 11/4" | 70       | 190    | 207    | 237.5   | 207    | 107.5   | 277     | 270    |  |  |  |
| 11/2" | 70       | 190    | 207    | 237.5   | 207    | 107.5   | 277     | 270    |  |  |  |
| 2"    | 80       | 220    | 230    | 230     | 220    | 124     | 290     | 300    |  |  |  |

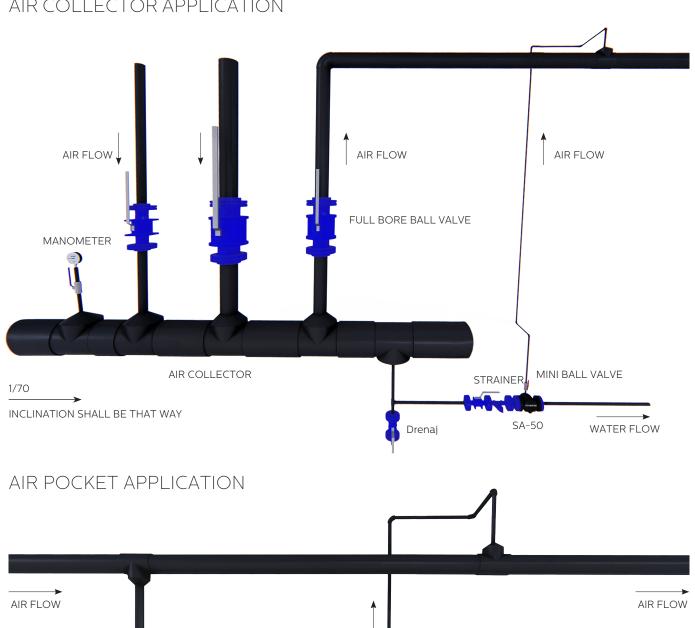
## AIR SEPARATOR APPLICATION

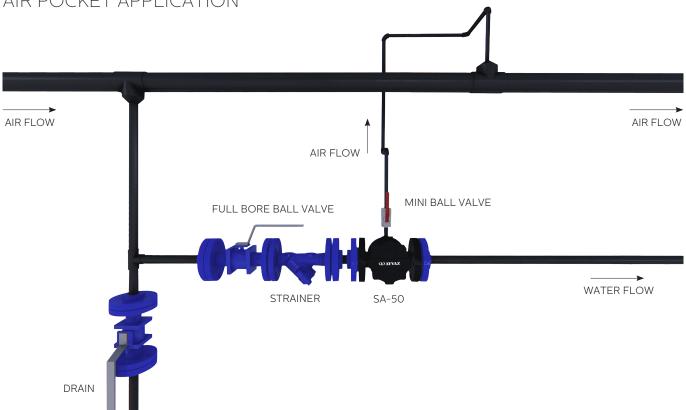


## AIR TANK APPLICATION

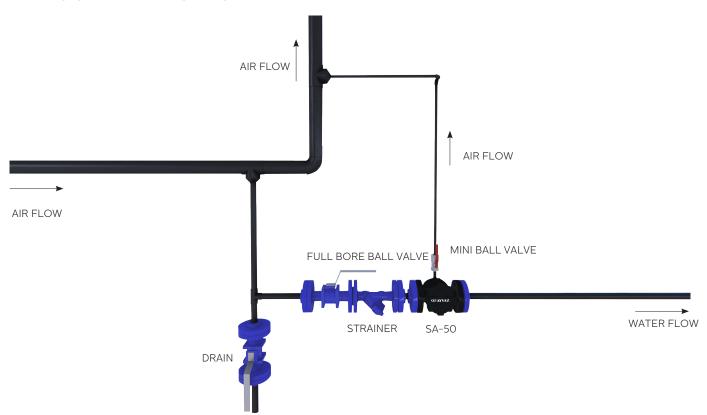


## AIR COLLECTOR APPLICATION

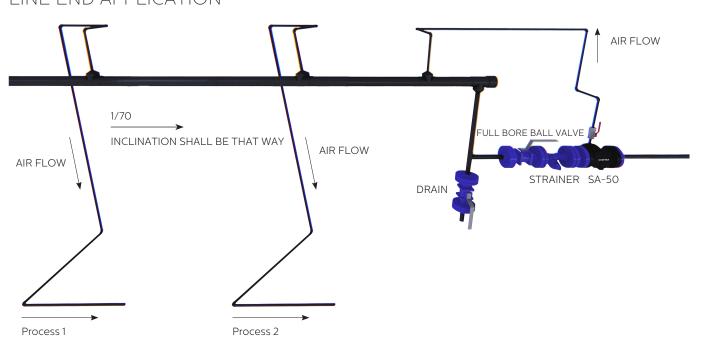




## AIR POCKET APPLICATION 2



## LINE END APPLICATION





### **HEAD OFFICE - FACTORY**

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